

Heavy machinery applications

K30 Series drill bit

Machine type:DMG

Tool type:D12

Workpiece mat:45C

Workpiece hardness:HRC28-32

Hole type: Through hole

Hole deep:9mm

Chuck:BT50-ER

Coolant type: Emulsion liquid

Spindle speed:2800 r/min

Feed rate:600mm/min

Tool life:2500 pcs



Molding reamer

Machine type:DMG

Tool type:D16-D20

Workpiece mat:45C

Workpiece hardness:HRC28-32

Hole type: Blind hole reaming

Hole deep:60mm

Chuck:BT50- Hydraulic chuck

Coolant type: Emulsion liquid

Spindle speed:300r/min

Feed rate:50mm/min

Tool life:600 pcs



Step drill

Machine type:HASS

Tool type:D10-D14

Workpiece mat:QT250

Workpiece hardness:HRC20-25

Hole type: Through hole/Chamfer

Hole deep:15mm

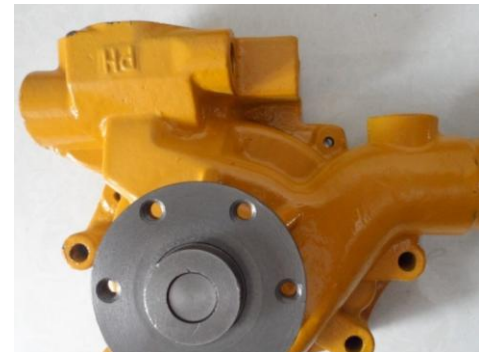
Chuck:BT40-ER

Coolant type: Emulsion liquid

Spindle speed:2200r/min

Feed rate:400mm/min

Tool life:4000 pcs





The End

Thank You Very Much